5. (9 points) A substance, $B$, is one of several substances involved in a complex chemical reaction. At certain times during this reaction, substance $B$ is produced by the reaction while at other times it plays the role of a reactant and is consumed. Given that enough reactants are present, the rate $M$, of production of substance $B$ is approximated by the function whose graph is given below.

## M (grams per second)


(a) Over what interval(s) is the amount of substance $B$ increasing?
(b) At what time during the reaction is the least amount of substance $B$ present? Explain.
(c) The reaction takes 9 seconds to complete and will not proceed if there is no substance $B$ present. There is a value, $V$, such that if the reaction begins with $V$ or fewer grams of substance $B$, then the reaction will not proceed to completion. Find the value of $V$, and explain your answer.

